

REV	REVISION RECORD	ECN	BY	APVD	DATE
A	INITIAL RELEASE	14183	MAC	JB	6-96
B	PER ECN 14471	14471	MAC	JB	10/97

NOTE: UNLESS OTHERWISE SPECIFIED

1. INTERPRET DRAWING IN ACCORDANCE WITH ANSI Y14.5-1982.
2. REMOVED
3. PITCH CONSISTENCY TO BE WITHIN ± 0.005 OVER 3.000 INCHES.
- PART TO BE SUPPLIED ON A CONTINUOUS REEL.
5. ALL DIMENSIONS APPLY AFTER PLATING.

PART NUMBER BREAKDOWN

- 0 = UNDER 1 INCH OAL.
- 1 = OVER 1 INCH OAL.

PIN SIZE



OVERALL LENGTH "L"

PIN LENGTH "P" ABOVE STAR

PIN TYPE (SEE STAR DETAIL)

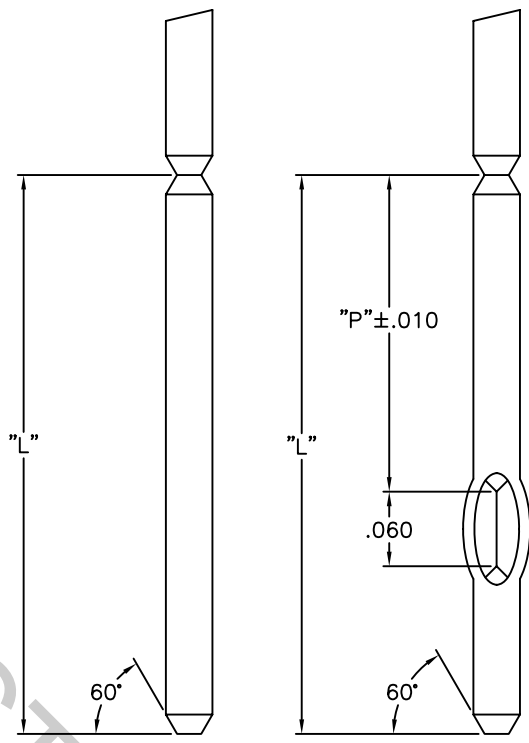
- 4 = ROUND PIN
- 5 = ROUND PIN WITH STANDARD STAR

FINISH VARIATIONS

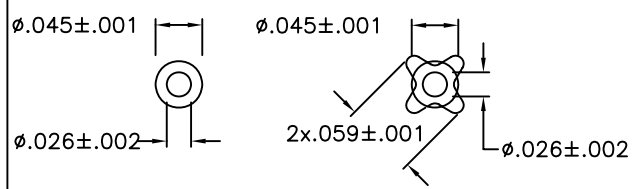
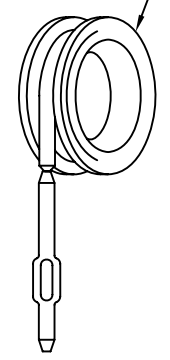
- AA = TIN/LEAD .000120 MIN OVER NICKEL
- BB = GOLD PLATE .000005 OVER NICKEL
- CC = GOLD PLATE .000010 OVER NICKEL
- WW = GOLD PLATE .000015 OVER NICKEL
- DD = GOLD PLATE .000020 OVER NICKEL
- EE = GOLD PLATE .000030 OVER NICKEL

MATERIAL

- 2 = BRASS ALLOY
- 5 = PHOSPHOR BRONZE ALLOY
- 7 = COPPER/NICKEL/TIN ALLOY



REELING ORIENTATION AP/2 REEL (24" O.D. x 20" I.D.)



- 4 ROUND NO STAR
- 5 ROUND STD. STAR

STAR DETAIL

CUSTOMER DRAWING

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ALL DIMENSIONS ARE IN INCHES

DECIMAL:
XX = ± 0.01
XXX = ± 0.005

ANGULAR:
 $\pm 5'$

		AUTOSPLICE INC. 10121 Barnes Canyon Road San Diego, California 92121 (619) 535-0077	
		THIRD ANGLE PROJECTION	DRAWN BY MAC M DATE 5-05-96 APPROVED BY J BIANCA DATE 6-05-96
TITLE: AUTOPIN/2 DETAIL PART DRAWING			
SIZE: C SCALE: NONE	FSCM NO.: 0AE89 CAD FILE NO.: C08-454-SOX AND REV.	DRAWING NUMBER: C8-45[4thru5]	REV: B SHEET 1 OF 1